

2025 Armour Ready Catalogue



#### The Armour Ready Difference

Based on decades of working with protective clothing, our design team set out to create the industry's best coverall. In addition to meeting and exceeding industry standards, we considered many other factors such as work conditions, fabric durability and colorfastness, safety, comfort, and fit. Armour Ready's patented innovative design takes the level of worker protection and comfort to new heights.

#### **Protective Armour Pads**

Armour Ready allows the worker to insert knee, elbow and back/tailbone pads right into the garment. This provides additional protection against impact injuries or trips and falls without having to wear commonly uncomfortable external pads. These painful injuries are costly to workers, and employers alike. Armour Ready's design may not eliminate all claims, but will definitely reduce the number of impact or fall injuries claims. Cool pads are also available for inserting into the same pockets to help reduce a workers core temperature.

#### **Internal Belt loops**

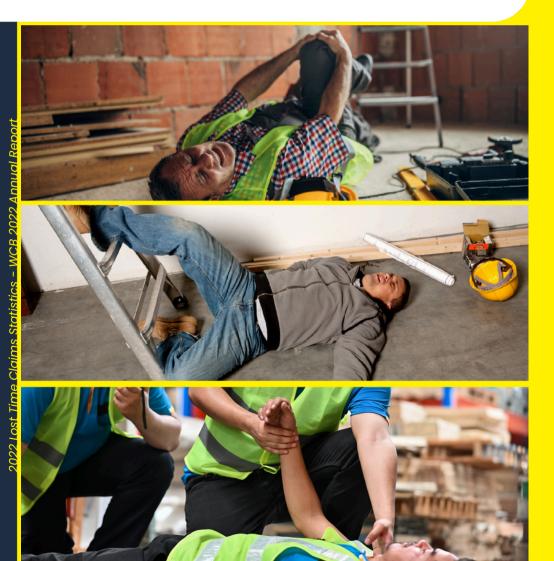
To address the challenge of creating a coverall that fits all body types, Armour Ready coveralls have internal belts loops. These belt loops allow you to adjust/tighten the coverall around your waist to provide a more comfortable and true fit. Also, the loops fix one of the most notorious complaints about coveralls...the low-hanging crotch.

22,329

Leg/Knee Injuries in 2022

**50,574**Back/Tailbone
Injuries in
2022

10,633
Arm/Elbow
Injuries in
2022





#### **Armour Ready Royal Blue Coverall**

Style # SC35A (9oz) or SC35A7 (7oz.)

-88% Cotton / 12% Nylon FR treated twill
-All components are FR rated
-Pockets for Armour and Cool Packs
-Multi Fit Interior Belt Loops
-FR industrial wash reflective tape
-Protective collar with resin snaps
-Action back for mobility
-Side elasticized waist
-8 pocket design with 1 mesh pocket
-2 mic loops
-Velcro Leg closures



#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

#### **Armour Ready Inherent Royal Blue Coverall**

CAT 2

Style # SC35A6 (6oz)

Sizes: 34R-70T

-6oz FR Inherent Rib Stop Fabric -50% Modacrylic/33% Cotton/ 10% Aramid/ 5% Polyamides/ 2% Antistatic -All Components are FR rated

-Pockets for Armour and Cool Packs
-Multi-fit Interior Belt Loops

-FR Industrial wash reflective tape

-Protective collar with resin snaps
-Action back for mobility

-Side elasticized waist

-8 pocket design with 1 mesh pocket -2 mic loops

-Velcro leg closures



#### Standards

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

Sizes: 34R-70T



#### **Armour Ready Navy Blue Coverall**

Style # SC36A (9oz)

-88% Cotton / 12% Nylon FR treated twill
-All components are FR rated
-Pockets for Armour and Cool Packs
-Multi Fit Interior Belt Loops
-FR industrial wash reflective tape
-Protective collar with resin snaps
-Action back for mobility
-Side elasticized waist
-8 pocket design with 1 mesh pocket
-2 mic loops

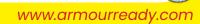
Sizes: 34R-70T

-Velcro Leg closures

3



- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100





#### **Armour Ready Grey Coverall**

Style # SC39A7 (7oz.)

-88% Cotton / 12% Nylon FR treated twill
-All components are FR rated
-Pockets for Armour and Cool Packs
-Multi Fit Interior Belt Loops
-FR industrial wash reflective tape
-Protective collar with resin snaps
-Action back for mobility
-Side elasticized waist
-8 pocket design with 1 mesh pocket
-2 mic loops
-Velcro Leg closures



Sizes: 34R-70T

#### Standards

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112
- -ASTM F1506
- -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

#### **Armour Ready Red Coverall**

Style # SC35A7 (7oz.)





Sizes: 34R-70T

#### Standards

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E -NFPA 2112
- -ASTM F1506
- -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

#### **2**

#### **Armour Ready Orange Coverall**

Style # SC42A (9oz)

-88% Cotton / 12% Nylon FR treated twill
-All components are FR rated
-Pockets for Armour and Cool Packs
-Multi Fit Interior Belt Loops
-FR industrial wash reflective tape
-Protective collar with resin snaps
-Action back for mobility
-Side elasticized waist
-8 pocket design with 1 mesh pocket
-2 mic loops
-Velcro Leg closures



#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269

Standard for Safety



#### Armour Ready Brown Welder Coverall

Style # SCW1 (11oz.)

-88% Cotton / 12% Nylon FR treated twill
-All components are FR rated
-Pockets for Armour and Cool Packs
-Multi Fit Interior Belt Loops
-FR industrial wash reflective tape
-Protective collar with resin snaps
-Action back for mobility
-Side elasticized waist
-8 pocket design with 1 mesh pocket
-2 mic loops
-Velcro Leg closures



Sizes: 34R-70T

#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112
- -ASTM F1506 -EN ISO11611/11612/14116
- -AS/NZ 4399
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

Corporate branding options are available.

Contact Us. 780-588-3837



#### CAT 2

#### **Armour Ready Hi-Vis Rain Suit Coverall**

Style # SRS1

-10oz PVC/Nomex & Kevlar
-All components are FR rated
-Pockets for Armour
-Multi Fit Interior Belt Loops
-FR industrial wash reflective tape
-Protective collar with resin snaps
-Action back for mobility
-Side elasticized waist
-2 mic loops

#### **Standards**

- -APTV 11 cal/cm2
- -ASTM F1959 / F1959M-14
- -ASTM F1891-12
- -ANSI 107









#### **Armour Ready Black Hoodie**

Style # SH05

12oz. Black FR fleece knit
 -100% Cotton
 -2" Industrial washable reflective tape
 -2 front pouch pockets with zipper
 -Removable peripheral vision safety hood
 -Detachable face mask with velcro at neck
 -FR Rib knit cuff & waistband





#### Standards

- -CAT 2, ATPV 18 cal/cm2 NFPA 70E
- -ASTM F1506
- -CAN/CGSB 155.20
- -CAN/CGSB 155.22
- -OSHA 29 CFR1910.269
- -UL Certified
- NFPA2112-2018

**Standards** 

-NFPA70E

-ASTM F1506 -CAN/CGSB 155.20

-EN ISO11611

-EN ISO11612 -EN ISO14116

-ATPV 9.2 cal/cm2

-CAN/CGSB 155.22 -OSHA 29 CFR1910.269

-UL Certified NFPA2112-2018 -OEKO-TEX Standard 100

-OEKO-TEX Standard 100

Sizes: XS to 6XL



#### **Armour Ready FR Navy Workshirt**

Style # SSW1

- 88% Cotton/12% Nylon
-FR Mesh inside vented back
-100% Modacryic
-2 layers at chest with velcro to access
-Radio loops on collar seam and both sleeves

-7oz Black FR Twill Weave

-Vented back mesh with two bar-tacks at the bottom of flap

-2 chest patch pockets flap with closure, pencil

slot on both pockets

-1 pencil pocket on left sleeve

Sizes: Small- 4XLT







#### **Armour Ready FR Navy Henly Shirt**

Style # SSH1

-6.5oz Navy Interlock Knit -100% Cotton -1x1 FR Rib on collar and cuffs -Three DTM 13mm Melamine Buttons on front placket

-One chest pocket on left side

#### **Standards**

- -ATPV 10.6 cal/cm2
- -AATMF 1506
- -NFPA 70E
- -OSHA 29 CFR1910.269
- -CAN/CGSB 155.20
- -CAN/CGSB 155.22
- -ASTM F1506
- -UL Certified NFPA2112-2018





Sizes: Small- 4XLT

#### Armour Ready FR Navy Cargo Pants

Style # SPN01

-7oz Navy FR twill weave
- 88% Cotton/12% Nylon
-FR mesh for pocket fabric
-2 slash waist pockets
-1 welt pocket on the front left
-2 waist patch pockets, flap with velcro closure
-2 rear hip welt pockets, flap with velcro closure
-2 inset tool pockets on back



#### Standards

- -ATPV 9.2 cal/cm2
- -NFPA70E
- -ASTM F1506
- -CAN/CGSB 155.20
- -CAN/CGSB 155.22
- -OSHA 29 CFR1910.269
- -EN ISO11611
- -EN iSO11612
- -EN ISO14116
- -UL Certified NFPA2112-2018
- -OEKO-TEX Standard 100



## Direct Manufacturing





#### 2

#### **Armour Ready FR Lab Coat**

Style#: SO2100

-Fabric weight 7oz -88% Cotton / 12% Nylon -6 snap buttons -Left chest pocket -Two Lower body pockets -Cinched wrist cuffs



#### **Standards**

- -ATPV 9.2 cal/cm2
- -NFPA70E
- -ASTM F1506
- -CAN/CGSB 155.20
- -CAN/CGSB 155.22
- -OSHA 29 CFR1910.269
- -EN ISO11611
- -EN iSO11612
- -EN ISO14116
- -UL Certified NFPA2112-2018
- -OEKO-TEX Standard 100





#### **Armour Ready Royal Insulated Coverall**

Style # SC40

#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112
- -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

- 88% Cotton/12% Nylon FR treated twill -14 oz. FR modacrylic guilted insulation -FR industrial wash reflective tape -Pockets for Armour and Cool pack -Multi-Fit Interior belt loops -Protective collar with resin snaps -Action-back for mobility -Side elasticized waist -Two way heavy duty brass zipper -Storm cuff sleeve with thumb hole -6 pocket design with 1 mesh pocket



Sizes: XS-6XLT



Global Solutions.

**Worldwide** delivery.

**Armour Ready Insulated Royal Blue Vest** 

HRC

54.4 cal/cm<sup>2</sup>

Style # SV06

- 88% Cotton/12% NylonFR treated twill -14oz. FR modacrylic quilted insulation -FR industrial wash reflective tape -Two way heavy duty zipper -2 pocket design

#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100





Sizes: XS to 7XL



#### **HRC** Armour Ready Royal Blue Insulated Bib

Style # SB16

54.4 cal/cm<sup>2</sup>

- 88% Cotton/12% Nylon FR treated twill -14oz. FR modacrylic quilted insulation -FR industrial wash reflective tape -Pockets for Armour pads -Two way heavy duty zipper -Two way leg zippers -6 pocket design with 1 mesh pocket





Sizes: 2XS-6XLT

#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112
- -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100



#### **MANUFACTURE**

products that are in high demand to the satisfaction of our customers. Incorporating state of the art, environmentally conscious manufacturing process.



#### WE CREATE

unique innovative functional products that fully prepare you for life's challenges.



#### WE **OFFER**

you the ultimate in PROTECTION, PRODUCTIVITY, and PRICE!



#### Ready Black Insulated Bib

Style # SB18

54.4 cal/cm<sup>2</sup>

- 88% Cotton/12% Nylon FR treated twill -14oz. FR modacrylic quilted insulation -FR industrial wash reflective tape -Pockets for Armour pads -Two way heavy duty zipper -Two way leg zippers -6 pocket design with 1 mesh pocket



- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E -NFPA 2112
- -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100





Sizes: 2XS-6XLT

#### HRC 4

#### **Armour Ready Royal Blue Bomber**

Style # SB01

54.4 cal/cm<sup>2</sup>

- 88% Cotton/12% Nylon FR treated twill
 -14 oz. FR modacrylic quilted insulation
 -FR industrial wash reflective tape
 -Pockets for Armour at elbows
 -All components are FR rated
 -Protective collar with resin snaps
 -Two way heavy duty brass zipper
 -5 pocket design with 1 mesh pocket



#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

Sizes: 2XS-6XLT



#### **Armour Ready Royal Blue Parka**

Style # SP11

54.4 cal/cm<sup>2</sup>

- 88% Cotton/12% Nylon FR treated twill
 -14 oz. FR modacrylic quilted insulation
 -FR industrial wash reflective tape
 -Pockets for Armour at elbows
 -All components are FR rated
 -Protective collar with resin snaps
 -Action-back for mobility
 -Side elasticized waist
 -Two way heavy duty brass zipper
 -5 pocket design with 1 mesh pocket
 -1 mic loop



#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

Sizes: 2XS-6XLT



#### **Armour Ready Navy Blue Parka**

Style # SP12

54.4 cal/cm<sup>2</sup>

- 88% Cotton/12% Nylon FR treated twill
 -14 oz. FR modacrylic quilted insulation
 -FR industrial wash reflective tape
 -Pockets for Armour at elbows
 -All components are FR rated
 -Protective collar with resin snaps
 -Action-back for mobility
 -Side elasticized waist
 -Two way heavy duty brass zipper
 -5 pocket design with 1 mesh pocket
 -1 mic loop



- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E -NFPA 2112
- -ASTM F1506
- -OSHA 29 CFR 1910.269
- OSHA 29 CFR 1910.209
- -OEKO-TEX Standard 100



Sizes: 2XS-6XLT



#### 54.4 cal/cm

#### **Armour Ready Black Parka** Style # SP13

- 88% Cotton/12% Nylon FR treated twill -14 oz. FR modacrylic quilted insulation -FR industrial wash reflective tape -Pockets for Armour at elbows -All components are FR rated -Protective collar with resin snaps -Two way heavy duty brass zipper -5 pocket design with 1 mesh pocket



Sizes: 2XS-6XLT

#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112
- -ASTM F1506

54.4 cal/cm<sup>2</sup>

- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

#### **Armour Ready Grey Parka**

Style # SP19

- 88% Cotton/12% Nylon FR treated twill -14 oz. FR modacrylic quilted insulation -FR industrial wash reflective tape -Pockets for Armour at elbows -All components are FR rated -Protective collar with resin snaps -Action-back for mobility -Side elasticized waist -Two way heavy duty brass zipper -5 pocket design with 1 mesh pocket -1 mic loop



Sizes: 2XS-6XLT

#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E
- -NFPA 2112 -ASTM F1506

54.4 cal/cm<sup>2</sup>

- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

#### **Armour Ready Red Parka**

Style # SP18

- 88% Cotton/12% Nylon FR treated twill -14 oz. FR modacrylic quilted insulation -FR industrial wash reflective tape -Pockets for Armour at elbows -All components are FR rated -Protective collar with resin snaps -Action-back for mobility -Side elasticized waist -Two way heavy duty brass zipper -5 pocket design with 1 mesh pocket -1 mic loop



#### **Standards**

- -CAN/CGSB 155.22
- -CAN/CGSB 155.20
- -CSA Z462
- -CSA Z96
- -NFPA 70E -NFPA 2112
- -ASTM F1506
- -OSHA 29 CFR 1910.269
- -OEKO-TEX Standard 100

Sizes: 2XS-6XLT



#### **Accessories**



Armour Ready Short Cuff Impact Gloves

Style #: SGSCAR

- -ANSI/ISEA 138: Impact Level 2
- -ANSI/ISEA 105: A6
- -Puncture 4









#### Armour Ready Long Cuff Impact Gloves

Style #: SGLCAR

- -ANSI/ISEA 138: Impact Level 2
- -ANSI/ISEA 105: A6
- -Puncture 4









**Knee Pad** 

**Elbow Pad** 

Buff (Tailbone)
Pad







Elbow Pad

Buff (Tailbone)
Pad

Armour Ready allows the worker to insert knee, elbow, and back/tailbone pads right into the garment. This provides additional protection against impact injuries or trips and falls without having to wear commonly uncomfortable external pads. These painful injuries are costly to workers, and employers alike. Armour Ready's design may not eliminate all claims, but will definitely reduce the number of impact or fall injuries.

#### **How to Install Protective Armour**



Protect the Knees: Open the velcro closure, insert the knee armour into both leg slots, and seal the velcro closure. Knee armour is the larger of the two armour sizes.



Protect the Tailbone: Open the coverall, open the velcro closure on the tailbone slot and insert the smaller of the two armour sizes. Seal the velcro closure. Fort coverall sizes 48R-70T use the larger armour



Protect the Elbows: Open the velcro closure, insert the smaller sized armour into both arm slots, and seal the velcro closure



#### **Cool Packs**

#### **Standard for Safety**

Easily inserted into the tailbone pouch, the cooling pad is designed to reduce your core temperature. Ideal for keeping you cool in hot work environments.

#### Follow these five easy steps:

#### Step 1:

Remove Cool Pack by cutting along the RED line on the packaging and put in freezer until completely frozen.

#### Step 2:

Remove from freezer. Bend pack in both ways to increase flexibility

#### Step 3:

Insert belt into the multi-fit interior belt loops to your preferred comfort. Recommended you put your belt behind the buff pocket.

#### Step 4:

Insert Cool pack into buff pocket. Pack must be inserted so the belt is on the back of Cool Pack. Keep pack close to body for best results.

#### Step 5:

Put on your coverall, use your belt to position the pack up against your lower back. For best cooling results the less layers of material between you and the pack will work the best.



Cool packs can help relieve heat stress and can help with lower back pain.



Insert Belt



Insert Cool Pack



**Wear Coverall** 



**Cool Your Core** 

## ARM OUR READY **Advancing Protective Apparel**

# **COVERALL SIZING**

HOW TO MEASURE For bost rosults, moosure over your undergerments.



### 1. CHEST:

shoulder blades holding the tape firm and level. If your chest falls between sizes, Moasure just under arms and order the next size up.

# 2. OUT SLEEVE LENGTH OVER SHOULDER FINISHED:

Mossure form the center of the spine at the base of the neck, around the shoulder, over the elbow and down to the wrist.

## 3. INSEAM FINISHED:

flat, with the front and back creased smooth. Measure along the inseam from crotch to Measure pents that fit you well. Lay them that fit comfortably, measure from your crotch bottom of log hom. Or, if you dont have pants to your desired pant langth.

# COVERALL ALPHA SIZING GUIDELINE

LABEL SIZE		XXX	xx	s	1	ı	XL	2XL	ЭХГ	4XL	SXL	9XI	7XL	BXL	9XL
CHESTACTUAL		32	3436	38	40	4244	96	4850	5254	5658	8082	9959	6870	7274	7678
CHEST FINISHED		39	45	45	48	51	54	58	62	99	70	74	78	82	98
OUT SLEEVE LENGTH OVER	REG	31	32	33	34	35	36	371/6	38%	39%	41	4234	431/4	%hb	46
SHOULDER FINISHED	TALL	33	34	35	36	37	38	391/6	40h	413%	43	Whip	421/2	%9b	48
	REG	30	30	30	30	30	30	30	30	30	30	30	30	30	30
INSEAM TINISHED	TALL	33	33	33	33	33	33	33	33	33	33	33	33	33	33

# COVERALL NUMERIC SIZING GUIDELINE

LABELSIZE		34	36	38	40	42	44	46	48	20	52	24	26	88	80	62	64	99	88	2	72
CHESTACTUAL		30	32	34	36	38	9	42	44	48	48	20	52	54	28	88	08	82	84	88	88
CHEST FINISHED		37	39	41	43	48	47	49	51	53	55	57	89	61	63	65	67	69	11	73	75
OUTSLEEVELENGTH	REG	30	31	32	33	331/4	34	34,4	35,4	36	361/4	37	371/1	38	39	40	4,06	41	411/4	45	4514
FINISHED	TALL	32	33	34	35	351/4	36	361/4	3714	38	381/4	39	39%	40	41	45	451/1	43	431/4	44	441/1
	REG	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30	30
INSEAM FINISHED	TALL	33	33	33	33	33	33	33	33	33	33	33	33	33	33	33	33	33	33	33	33

Contact Information:

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www.armourready.com

ARM OUR READY

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### Standard or Safety

